

## EPOXYTABLE 5 (iCrystal 5-five)

Proportion (A) 100 : (B) 55

Ratio table of epoxy resin (component A) with hardener (component B)

Weight in grams

A	B	Total
100	55	155
150	82.5	232.5
200	110	310
250	137.5	387.5
300	165	465
350	192.5	542.5
400	220	620
450	247.5	697.5
500	275	775
550	302.5	852.5
600	330	930
650	357.5	1007.5
700	385	1085
750	412.5	1162.5
800	440	1240
850	467.5	1317.5
900	495	1395
950	522.5	1472.5
1000	550	1550
1100	605.0	1705.0
1200	660	1860
1300	715	2015
1400	770	2170
1500	825	2325
1600	880	2480

A	B	Total
1700	935	2635
1800	990	2790
1900	1045	2945
2000	1100	3100
2100	1155	3255
2200	1210	3410
2300	1265	3565
2400	1320	3720
2500	1375	3875
2600	1430	4030
2700	1485	4185
2800	1540	4340
2900	1595	4495
3000	1650	4650
3100	1705	4805
3200	1760	4960
3300	1815	5115
3400	1870	5270
3500	1925	5425
3600	1980	5580
3700	2035	5735
3800	2090	5890
3900	2145	6045
4000	2200	6200
4100	2255	6355

A	B	Total
4200	2310	6510
4300	2365	6665
4400	2420	6820
4500	2475	6975
4600	2530	7130
4700	2585	7285
4800	2640	7440
4900	2695	7595
5000	2750	7750
5100	2805	7905
5200	2860	8060
5300	2915	8215
5400	2970	8370
5500	3025	8525
5600	3080	8680
5700	3135	8835
5800	3190	8990
5900	3245	9145
6000	3300	9300
6100	3355	9455
6200	3410	9610
6300	3465	9765
6400	3520	9920
6500	3575	10075
6600	3630	10230

A	B	Total
6700	3685	10385
6800	3740	10540
6900	3795	10695
7000	3850	10850
7100	3905	11005
7200	3960	11160
7300	4015	11315
7400	4070	11470
7500	4125	11625
7600	4180	11780
7700	4235	11935
7800	4290	12090
7900	4345	12245
8000	4400	12400
8100	4455	12555
8200	4510	12710
8300	4565	12865
8400	4620	13020
8500	4675	13175
8600	4730	13330
8700	4785	13485
8800	4840	13640
8900	4895	13795
9000	4950	13950
9100	5005	14105

A	B	Total
9200	5060	14260
9300	5115	14415
9400	5170	14570
9500	5225	14725
9600	5280	14880
9700	5335	15035
9800	5390	15190
9900	5445	15345
10000	5500	15500
10100	5555	15655
10200	5610	15810
10300	5665	15965
10400	5720	16120
10500	5775	16275
10600	5830	16430
10700	5885	16585
10800	5940	16740
10900	5995	16895
11000	6050	17050
11100	6105	17205
11200	6160	17360
11300	6215	17515
11400	6270	17670
11500	6325	17825
11600	6380	17980

Component weights are in grams. Use an electronic scale to weigh  
Rounding up to 1 gram possible