

## HEAT COAT TOP PRO

Proportion (A) 100 : (B) 75

Ratio table of epoxy resin (component A) with hardener (component B)

Weight in grams

A	B	Total
1	0.8	1.8
2	1.5	3.5
3	2.3	5.3
4	3.0	7.0
5	3.8	8.8
6	4.5	10.5
7	5.3	12.3
8	6.0	14.0
9	6.8	15.8
10	7.5	17.5
11	8.3	19.3
12	9.0	21.0
13	9.8	22.8
14	10.5	24.5
15	11.3	26.3
16	12.0	28.0
17	12.8	29.8
18	13.5	31.5
19	14.3	33.3
20	15.0	35.0
21	15.8	36.8
22	16.5	38.5
23	17.3	40.3
24	18.0	42.0
25	18.8	43.8

A	B	Total
26	19.5	45.5
27	20.3	47.3
28	21.0	49.0
29	21.8	50.8
30	22.5	52.5
31	23.3	54.3
32	24.0	56.0
33	24.8	57.8
34	25.5	59.5
35	26.3	61.3
36	27.0	63.0
37	27.8	64.8
38	28.5	66.5
39	29.3	68.3
40	30.0	70.0
41	30.8	71.8
42	31.5	73.5
43	32.3	75.3
44	33.0	77.0
45	33.8	78.8
46	34.5	80.5
47	35.3	82.3
48	36.0	84.0
49	36.8	85.8
50	37.5	87.5

A	B	Total
51	38.3	89.3
52	39.0	91.0
53	39.8	92.8
54	40.5	94.5
55	41.3	96.3
56	42.0	98.0
57	42.8	99.8
58	43.5	101.5
59	44.3	103.3
60	45.0	105.0
61	45.8	106.8
62	46.5	108.5
63	47.3	110.3
64	48.0	112.0
65	48.8	113.8
66	49.5	115.5
67	50.3	117.3
68	51.0	119.0
69	51.8	120.8
70	52.5	122.5
71	53.3	124.3
72	54.0	126.0
73	54.8	127.8
74	55.5	129.5
75	56.3	131.3

A	B	Total
76	57.0	133.0
77	57.8	134.8
78	58.5	136.5
79	59.3	138.3
80	60.0	140.0
81	60.8	141.8
82	61.5	143.5
83	62.3	145.3
84	63.0	147.0
85	63.8	148.8
86	64.5	150.5
87	65.3	152.3
88	66.0	154.0
89	66.8	155.8
90	67.5	157.5
91	68.3	159.3
92	69.0	161.0
93	69.8	162.8
94	70.5	164.5
95	71.3	166.3
96	72.0	168.0
97	72.8	169.8
98	73.5	171.5
99	74.3	173.3
100	75.0	175.0

A	B	Total
101	75.8	176.8
102	76.5	178.5
103	77.3	180.3
104	78.0	182.0
105	78.8	183.8
106	79.5	185.5
107	80.3	187.3
108	81.0	189.0
109	81.8	190.8
110	82.5	192.5
111	83.3	194.3
112	84.0	196.0
113	84.8	197.8
114	85.5	199.5
115	86.3	201.3
116	87.0	203.0
117	87.8	204.8
118	88.5	206.5
119	89.3	208.3
120	90.0	210.0
121	90.8	211.8
122	91.5	213.5
123	92.3	215.3
124	93.0	217.0
125	93.8	218.8

Component weights are in grams. Use an electronic scale to weigh  
Rounding up to 1 gram possible