

POLYFORM

Proportion (A) 90 : (B) 100

Ratio table of epoxy resin (component A) with hardener (component B)

Weight in grams

A	B	Total
1.8	2	3.8
2.7	3	5.7
3.6	4	7.6
4.5	5	9.5
5.4	6	11.4
6.3	7	13.3
7.2	8	15.2
8.1	9	17.1
9.0	10	19.0
9.9	11	20.9
10.8	12	22.8
11.7	13	24.7
12.6	14	26.6
13.5	15	28.5
14.4	16	30.4
15.3	17	32.3
16.2	18	34.2
17.1	19	36.1
18.0	20	38.0
18.9	21	39.9
19.8	22	41.8
20.7	23	43.7
21.6	24	45.6
22.5	25	47.5
23.4	26	49.4

A	B	Total
24.3	27	51.3
25.2	28	53.2
26.1	29	55.1
27.0	30	57.0
27.9	31	58.9
28.8	32	60.8
29.7	33	62.7
30.6	34	64.6
31.5	35	66.5
32.4	36	68.4
33.3	37	70.3
34.2	38	72.2
35.1	39	74.1
36.0	40	76.0
36.9	41	77.9
37.8	42	79.8
38.7	43	81.7
39.6	44	83.6
40.5	45	85.5
41.4	46	87.4
42.3	47	89.3
43.2	48	91.2
44.1	49	93.1
45.0	50	95.0
45.9	51	96.9

A	B	Total
46.8	52	98.8
47.7	53	100.7
48.6	54	102.6
49.5	55	104.5
50.4	56	106.4
51.3	57	108.3
52.2	58	110.2
53.1	59	112.1
54.0	60	114.0
54.9	61	115.9
55.8	62	117.8
56.7	63	119.7
57.6	64	121.6
58.5	65	123.5
59.4	66	125.4
60.3	67	127.3
61.2	68	129.2
62.1	69	131.1
63.0	70	133.0
63.9	71	134.9
64.8	72	136.8
65.7	73	138.7
66.6	74	140.6
67.5	75	142.5
68.4	76	144.4

A	B	Total
69.3	77	146.3
70.2	78	148.2
71.1	79	150.1
72.0	80	152.0
72.9	81	153.9
73.8	82	155.8
74.7	83	157.7
75.6	84	159.6
76.5	85	161.5
77.4	86	163.4
78.3	87	165.3
79.2	88	167.2
80.1	89	169.1
81.0	90	171.0
81.9	91	172.9
82.8	92	174.8
83.7	93	176.7
84.6	94	178.6
85.5	95	180.5
86.4	96	182.4
87.3	97	184.3
88.2	98	186.2
89.1	99	188.1
90.0	100	190.0
90.9	101	191.9

A	B	Total
91.8	102	193.8
92.7	103	195.7
93.6	104	197.6
94.5	105	199.5
95.4	106	201.4
96.3	107	203.3
97.2	108	205.2
98.1	109	207.1
99.0	110	209.0
99.9	111	210.9
100.8	112	212.8
101.7	113	214.7
102.6	114	216.6
103.5	115	218.5
104.4	116	220.4
105.3	117	222.3
106.2	118	224.2
107.1	119	226.1
108.0	120	228.0
108.9	121	229.9
109.8	122	231.8
110.7	123	233.7
111.6	124	235.6
112.5	125	237.5
113.4	126	239.4

Component weights are in grams. Use an electronic scale to weigh
Rounding up to 1 gram possible