

## TRANSPARENT

Proportion (A) 100 : (B) 60

Ratio table of epoxy resin (component A) with hardener (component B)

Weight in grams

A	B	Total
2	1.2	3.2
4	2.4	6.4
6	3.6	9.6
8	4.8	12.8
10	6.0	16.0
12	7.2	19.2
14	8.4	22.4
16	9.6	25.6
18	10.8	28.8
20	12.0	32.0
22	13.2	35.2
24	14.4	38.4
26	15.6	41.6
28	16.8	44.8
30	18.0	48.0
32	19.2	51.2
34	20.4	54.4
36	21.6	57.6
38	22.8	60.8
40	24.0	64.0
42	25.2	67.2
44	26.4	70.4
46	27.6	73.6
48	28.8	76.8
50	30.0	80.0

A	B	Total
52	31.2	83.2
54	32.4	86.4
56	33.6	89.6
58	34.8	92.8
60	36.0	96.0
62	37.2	99.2
64	38.4	102.4
66	39.6	105.6
68	40.8	108.8
70	42.0	112.0
72	43.2	115.2
74	44.4	118.4
76	45.6	121.6
78	46.8	124.8
80	48.0	128.0
82	49.2	131.2
84	50.4	134.4
86	51.6	137.6
88	52.8	140.8
90	54.0	144.0
92	55.2	147.2
94	56.4	150.4
96	57.6	153.6
98	58.8	156.8
100	60.0	160.0

A	B	Total
102	61.2	163.2
104	62.4	166.4
106	63.6	169.6
108	64.8	172.8
110	66.0	176.0
112	67.2	179.2
114	68.4	182.4
116	69.6	185.6
118	70.8	188.8
120	72.0	192.0
122	73.2	195.2
124	74.4	198.4
126	75.6	201.6
128	76.8	204.8
130	78.0	208.0
132	79.2	211.2
134	80.4	214.4
136	81.6	217.6
138	82.8	220.8
140	84.0	224.0
142	85.2	227.2
144	86.4	230.4
146	87.6	233.6
148	88.8	236.8
150	90.0	240.0

A	B	Total
152	91.2	243.2
154	92.4	246.4
156	93.6	249.6
158	94.8	252.8
160	96.0	256.0
162	97.2	259.2
164	98.4	262.4
166	99.6	265.6
168	100.8	268.8
170	102.0	272.0
172	103.2	275.2
174	104.4	278.4
176	105.6	281.6
178	106.8	284.8
180	108.0	288.0
182	109.2	291.2
184	110.4	294.4
186	111.6	297.6
188	112.8	300.8
190	114.0	304.0
192	115.2	307.2
194	116.4	310.4
196	117.6	313.6
198	118.8	316.8
200	120.0	320.0

A	B	Total
202	121.2	323.2
204	122.4	326.4
206	123.6	329.6
208	124.8	332.8
210	126.0	336.0
212	127.2	339.2
214	128.4	342.4
216	129.6	345.6
218	130.8	348.8
220	132.0	352.0
222	133.2	355.2
224	134.4	358.4
226	135.6	361.6
228	136.8	364.8
230	138.0	368.0
232	139.2	371.2
234	140.4	374.4
236	141.6	377.6
238	142.8	380.8
240	144.0	384.0
242	145.2	387.2
244	146.4	390.4
246	147.6	393.6
248	148.8	396.8
250	150.0	400.0

Component weights are in grams. Use an electronic scale to weigh  
Rounding up to 1 gram possible